

**Plas-Fix 45 Thread Rolling Screws For Plastic
Suggested Hole Diameters**

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Thread Diameter And Pitch	Torsional Strength (Min)Nm	Suggested Hole Diameter	
		Soft Plastic	Hard Plastic
1.8 x 0.8	0.3	1.19	1.45
2.2 x 1.0	0.5	1.47	1.79
2.5 x 1.4	0.6	1.80	2.00
3 x 1.5	1.4	2.26	2.50
3.5 x 1.65	2.4	2.73	2.95
4 x 1.75	3.8	3.15	3.41
5 x 2.3	5.0	3.62	4.10
6 x 2.5	10.6	4.55	5.05

Typical Soft Plastics:
Nylon & ABS

Typical Hard Plastics:
Polycarbonate & Modified PPO